

Garant**Indexable insert for turning CCGW 09T302, CBN (5° / 7°), Cutting edge version: G**

Order data

| | |
|--------------|---------------|
| Order number | 265412 G |
| GTIN | 4045197895530 |
| Item class | 21H |

Description

Version:

Fitted with 2 cutters.

Technical description

| | |
|--------------------------------------|----------------------|
| Cutting conditions | heavily interrupted |
| Cutting conditions | continuous |
| Cutting conditions | slightly interrupted |
| Cutting depth a_p | 0.03 - 0.12 mm |
| Cutting edge version | G |
| Cutting speed v_c main application | 120 - 160 m/min |
| Corner radius | 0.2 mm |
| Finishing/roughing assignment | Finishing |

| | |
|---------------------------|------------------------------|
| Tool material | CBN |
| Grade | BU7220 |
| Feed f | 0.04 - 0.12 mm/rev. |
| ISO code indexable insert | CCGW 09T302 |
| Number of changes/inserts | 2 |
| Product name attribute | BU7220 |
| Type of product | Indexable insert for turning |

User data

| | Suitability | V _c | ISO code |
|----------------|-------------|----------------|----------|
| Steel < 55 HRC | suitable | | |
| Steel < 60 HRC | suitable | | |
| Steel < 67 HRC | suitable | | |
| continuous | suitable | | |
| irregular | suitable | | |
| interrupted | suitable | | |
| dry | suitable | | |